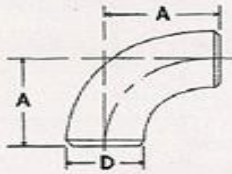
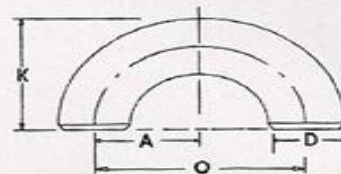


SEAMLESS BUTT-WELDING FITTINGS ■ ANSI B 16.28



90° SHORT RADIUS ELBOW



180° SHORT RADIUS RETURN

Nominal Pipe Size	Outside Diameter at Bevel D	Centre to End A	Centre to Centre O	Back to Face K
25	33	25	51	41
32	42	32	64	52
40	48	38	76	62
50	60	51	102	81
65	73	64	127	100
80	89	76	152	121
90	102	89	178	140
100	114	102	203	159
125	141	127	254	197
150	168	152	305	236
200	219	203	406	313
250	273	254	508	391
300	324	305	610	467
350	356	356	711	533
400	406	406	813	610
450	457	457	914	686
500	508	508	1016	762
550	559	559	1118	838
600	610	610	1219	914

NOTES : All dimensions in mm.

Thickness & outside diameter of above fittings shall correspond to those of appropriate nominal pipe size.