



All dimensions in millimeters

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(Clauses 4.1 and 5.1) Nominal pressure 1.6 N/mm²

Nominal Size	Pipe O.D.	Flange		RAISED FACE		BOLTING	DRILLING OF HOLES		
		D	T	Dia.(R)	Thick.(F)		Nos.	Dia.(B)	P.C.D.(P)
10	17.2	90	14	40	2	M12	4	14	60
15	21.3	95	14	45	2	M12	4	14	65
20	26.9	105	16	58	2	M12	4	14	75
25	33.7	115	16	68	2	M12	4	14	85
32	42.4	140	16	78	2	M16	4	18	100
40	48.3	150	16	88	3	M16	4	18	110
50	60.3	165	18	102	3	M16	4	18	125
65	76.1	185	18	122	3	M16	4	18	145
80	88.9	200	20	138	3	M16	8	18	160
100	114.3	220	20	158	3	M16	8	18	180
125	139.7	250	22	188	3	M16	8	18	210
150	168.3	285	22	212	3	M20	8	22	240
175	193.7	315	24	242	3	M20	8	22	270
200	219.1	340	24	268	3	M20	12	22	295
250	273	405	26	320	3	M24	12	26	355
300	323.9	460	28	378	4	M24	12	26	410
350	355.6	520	32	438	4	M24	16	26	470
400	406.4	580	36	490	4	M27	16	30	525
500	508	715	44	610	4	M30	20	33	650
600	609.6	840	52	725	5	M33	20	36	770